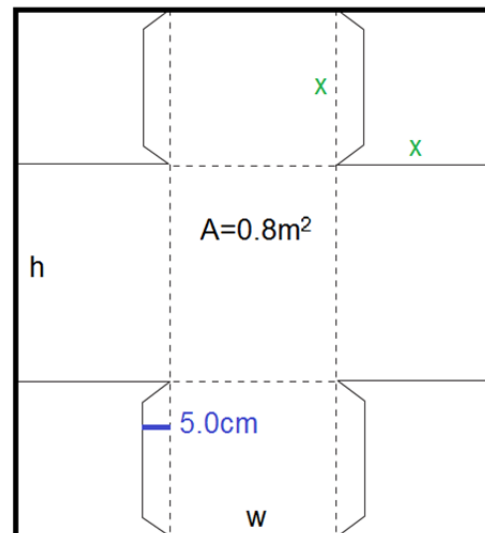


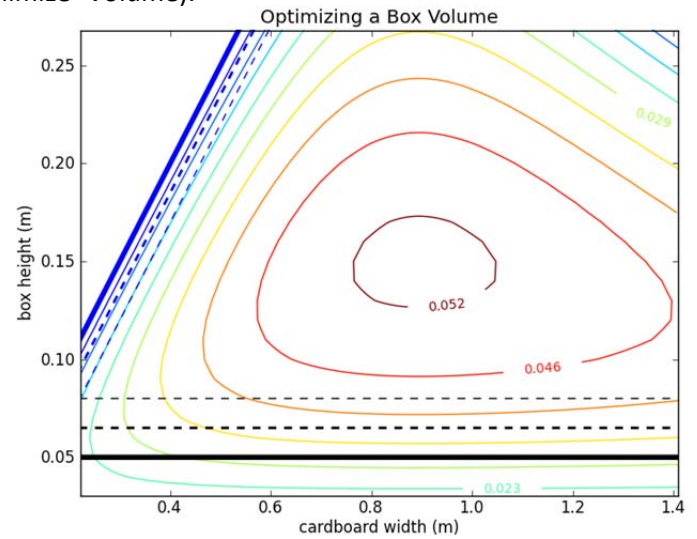
Optimization: Maximize the Volume of a Box

A piece of cardboard with a total area of 0.8m^2 is to be made into an open-top box by first removing the corners and then by folding the box sides up and securing the tabs to the adjacent box side. The starting cardboard sheet has height h and width w . When cut and folded, the box has a width of $w-2x$, a length of $h-2x$, and a height of x . In order to properly secure the tabs to the adjacent box side, the width of the tab must be 5 centimeters (0.05m). The objective is to **maximize the volume of the box** by choosing an appropriate value of x (the height of the box) and w (the starting width of the cardboard sheet).



1. Develop an expression for the volume of the box as a function of x and w only. *Hint:* The height h and width w are related by the total area.
2. Determine the optimal volume of the box. Differentiate the objective with respect to x and w and set each equation equal to zero. Solve the resulting two equations for optimal values of x and w . Remember that for $ax^2 + bx + c = 0$ the solution is the quadratic formula $x = \frac{-b \pm \sqrt{b^2 - 4ac}}{2a}$.

3. Show the first iteration of the steepest descent method starting from $w=1.0\text{m}$ and $x=0.1\text{m}$ and $\alpha=0.2$. Do not normalize the search vector. Plot the starting and first iteration point on the contour plot. Remember that (maximize Volume) = (minimize -Volume).



4. What influence do the side tab constraints have on the optimal solution?